Additional Instructions for Chain Link and Wire Fences

Please read instruction booklet **thoroughly**, and mark off the sections pertaining to your fence. Then go over these additional instructions for helpful installation hints.

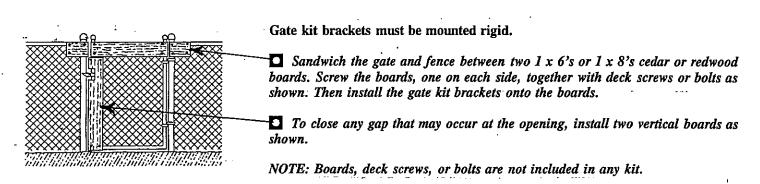
Extra Parts:

Steel Post Chain Link Bracket Screws (large, #10 x 3/4 inch self-drilling). Net Banding Screws for Steel posts (small, #8 x 3/4 inch self-drilling).

No drill bit is needed to install these screws on round chain link steel posts. They pre-drill their own hole.

IMPORTANT: After installation is complete, there should be no gaps in the system.

INSTALL GATE KIT BRACKETS FIRST



The chain link gate must swing in one direction only. It is best if it can swing into the yard. See the IN-SWING GATE drawing under GATE KIT INSTRUCTIONS page 6 & 7 in the booklet.

Because gates are used frequently, **brackets at opening must be installed ridged**. "Sandwich" the gate and fence between 1"x 6" or 1" x 8" cedar or redwood boards (as shown above) Use coated deck screws or bolts (not included in any kit). This will make a sturdy bracket mount and **eliminate any gap** at the gate opening.

On the fence adjacent to the gate opening, install an OPTIONAL BRACKET SUPPORT (Figure 6, page 2 in instruction booklet) on the fence at the top. One edge of the wood should align with the gate opening (as shown above). Then install the bracket to the wood for rigidity.

NOTE: OPTIONAL BRACKET SUPPORTS are recommended; one for each corner and at the ends of the fence.

CAUTION: Close any gap that might occur at a gate. The gate kit brackets are designed to fit against one another leaving no gap.

For round steel posts use:

1. #10 x 3/4" self-drilling screws. **Do not strip screws out.** These hardened steel screws are tough but brittle like a steel drill bit. <u>If screwed too tightly on a round post and the bracket is moved harshly horizontally, due to extreme side pressure, the screw head may snap off.</u>

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2. Automotive hose clamps. (Not included in kit.)

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3. OPTIONAL BRACKET SUPPORT (Figure 6, page 2 in the instruction booklet). "Sandwich" the wire or chain link between two pieces of redwood or cedar boards (not included in the kit) approximately 6 x 8 x 1 inches. These are screwed to one another using 4 coated deck screws or bolts. (Not included in the kit.)

For steel "Tee" posts use:

1. Automotive hose clamps. (Not included in kit.)

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2. OPTIONAL BRACKET SUPPORT (Figure 6, page 2 in the instruction booklet). "Sandwich" the wire or chain link between two pieces of redwood or cedar boards (not included in the kit) approximately 6 x 8 x 1 inches. These are screwed to one another using 4 coated deck screws or bolts. (Not included in the kit.)

For wood posts see Figure 11, page 4 in the instruction booklet..

There is **no problem** if brackets wobble from side to side at this point. They become secure later when netting is attached to them.

IN CORNERS: Use only one OPTIONAL BRACKET SUPPORT (Figure 6, page 2) placed 16 inches from a corner as shown in Figure 1 - #1 of the instruction booklet.

STEP 2. INSTALL NETTING

1. Attach one end of the net banding (usually at a building or fence end) securely to the post with self drilling NET BANDING SCREWS #8 x 3/4 inch. Do not strip screws out.

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2. Attach net banding directly below the bracket on the wood for the OPTIONAL BRACKET SUPPORT (Figure 6, page 2 in the instruction booklet).

Stretch netting straight along the fence to the next corner or about 50 feet and secure with a cable tie. Use 2 cable ties to secure the net banding to the corner post. (See Figures 12 and 13, page 4 in the instruction booklet)

After netting has been stretched and secured to each corner, secure net banding to the fence with cable ties spaced about 2 feet apart. This procedure will eliminate gaps between the netting and the fence.

If you are **JOINING 2 KITS** together, screw the net banding to an **OPTIONAL BRACKET SUPPORT** as in Figure 6, page 2 in the instruction booklet.

STEP 3. INSTALL TWIST TIES

Follow the steps for twist ties in the instruction booklet on page 5.